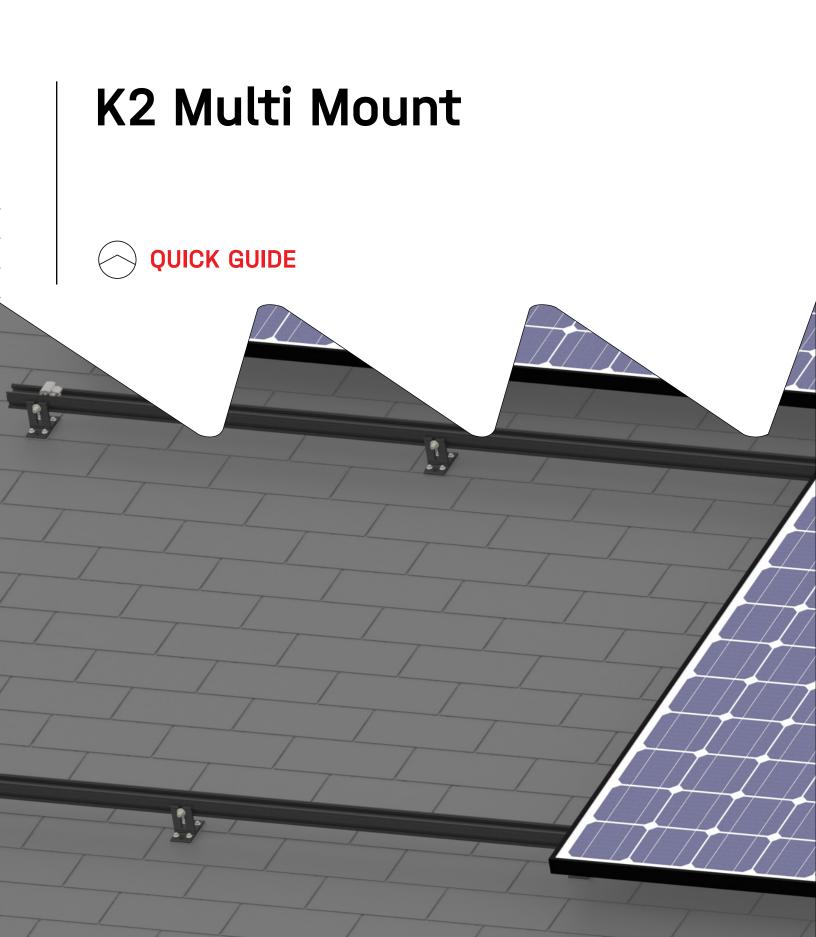
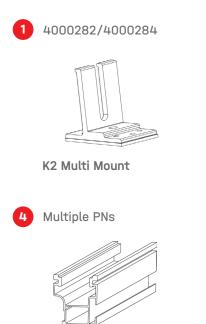


**Connecting Strength** 



## Components



CrossRail



K2 Cross Clamp

4000769/4000770

5





DR #14 × 3" x 5/16 Hex Head Screw



# Tools Overview



Chalk Line ≥3.0 m



Torque Wrench 6 - 35 Nm (4.5 - 22.2 lb-ft)



Tape Measure ≥6.0 m

13mm Socket





Drill

5/16" Nut Driver



Heat Gun



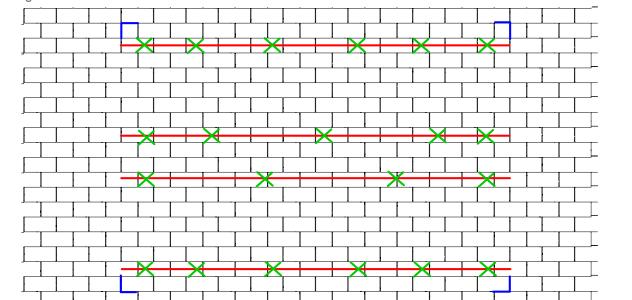
# Assembly

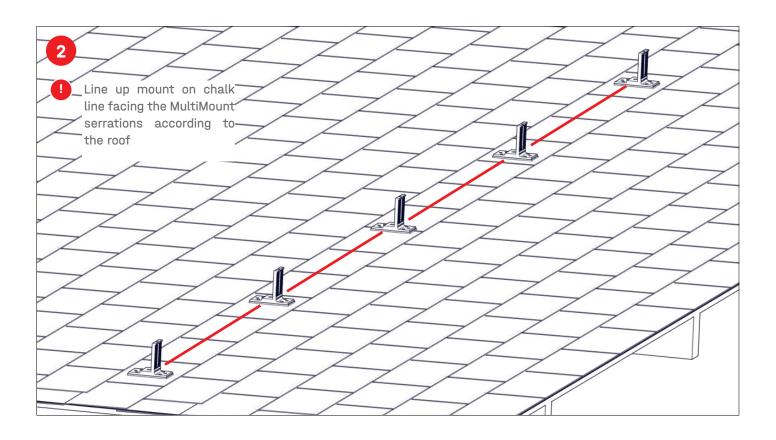
1



### Option 1: Installing with T-Bolts

Corner out and mark array on roof. Snap chalk lines for rail location within shingle course. (Refer to module manufacturer frame clamping zones). Mark mounting locations over rafters and chalk lines – within shingle course. Refer to engineering letters for allowable mount spacing. It is best practice to-stager mounts.



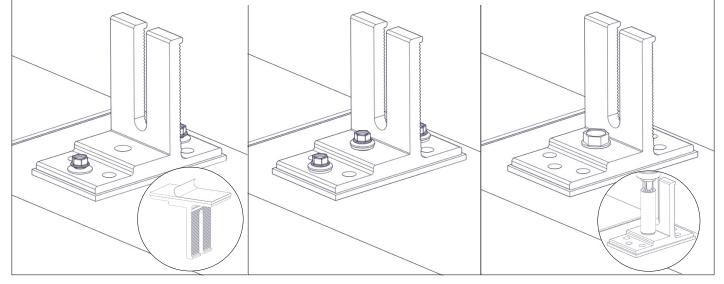




#### Part B: Mount Placement and Installation for Rafter Connection

Disclaimer: To maintain flashing performance, avoid installation when the roof and/or butyl temperature is below 22F or above 176F. K2 EverSeal must be installed on a dry surface.

Locate the rafter and clean roofing surface for mount placement. Peel back protective paper from butyl and stick down mount on a single shingle course with the center hole lining up over the rafter. Position all mounts in the same direction with the long side towards the ridge. Drive chosen lag screws into the rafter until the conical washer stops rotating, providing a positive seal. Do not over-torque. It should be tightened until the conical washer stops rotating. For rafter attach there are three different configurations to ensure a proper installation of the mount.



2 1 The distance from the edge of the rafter and the wood screws must be at least 5/16" from the edge.

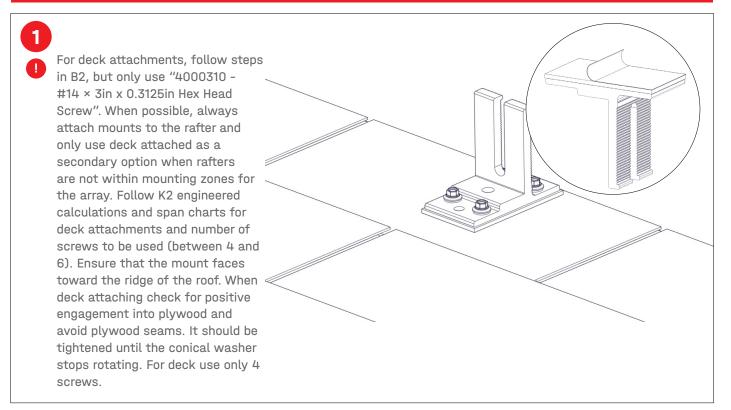
 Note: Minimum Edge Distance = 1.5D Where D is the diameter of the screw.

 Note: The screw should hit the area that is marked by the red box

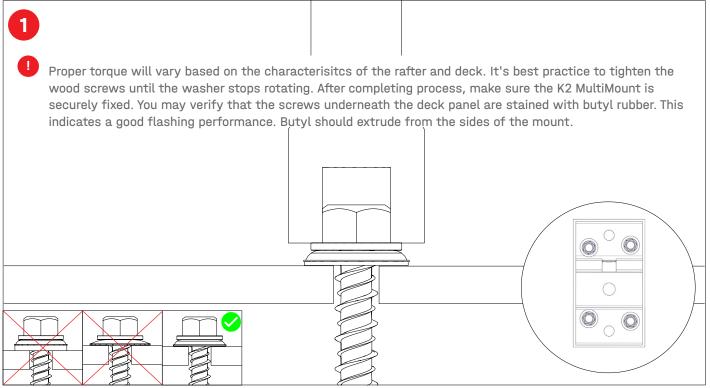


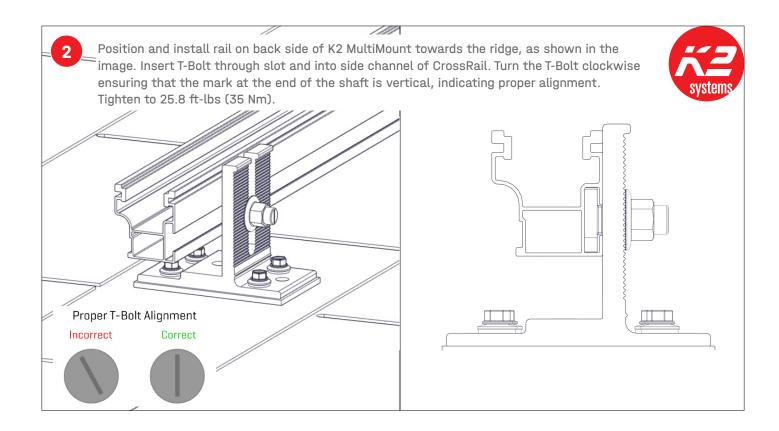
#### Part C: Mount Placement and Installation for Deck Connection

To maintain flashing performance, avoid installation when the temperature of the roof and/or butyl is below 22F or above 176F. K2 EverSeal must be installed on a dry surface.



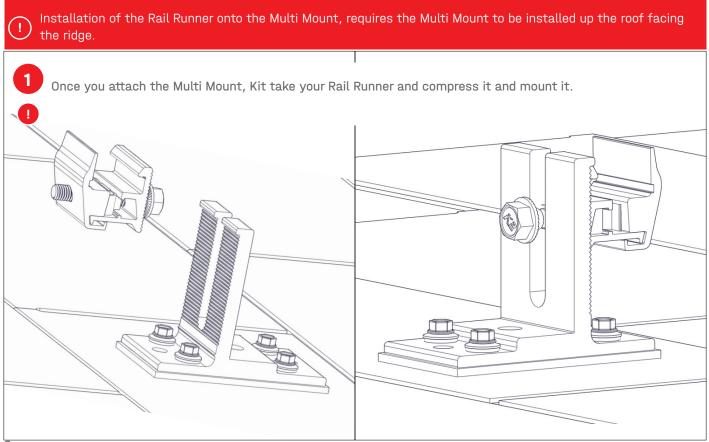
#### Part D: Ensuring Proper Installation



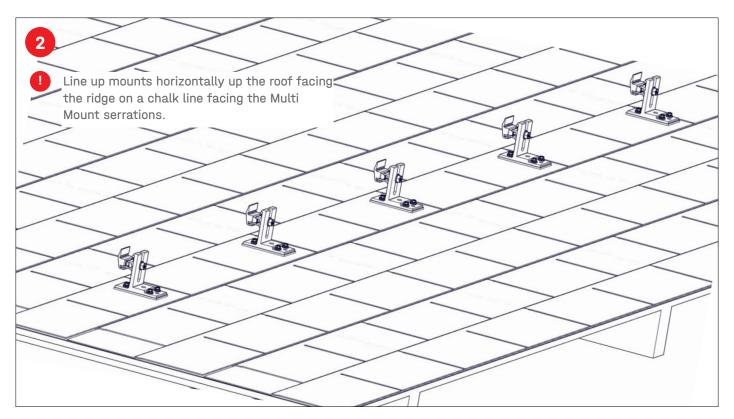


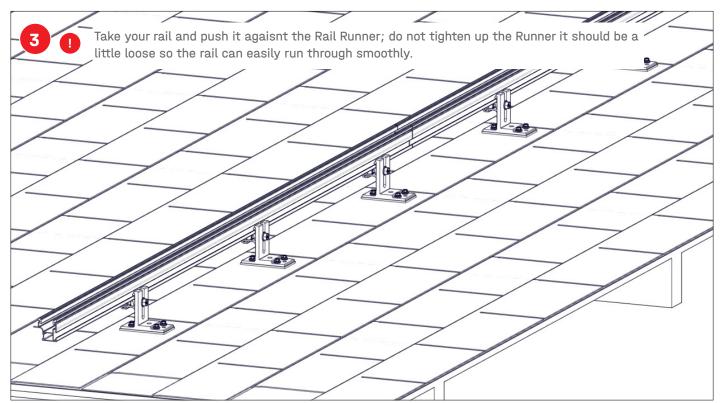
## Assembly

### Option 2: Installing with Rail Runner (No T-Bolts)



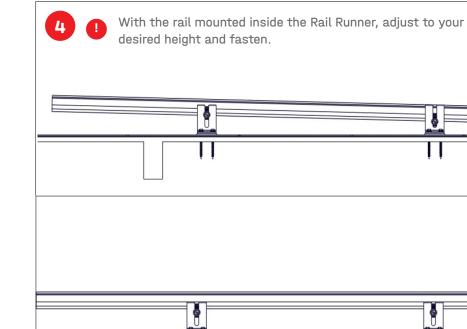


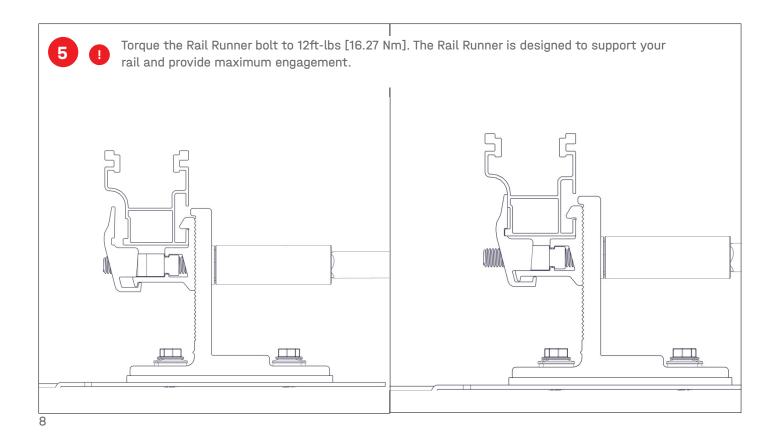




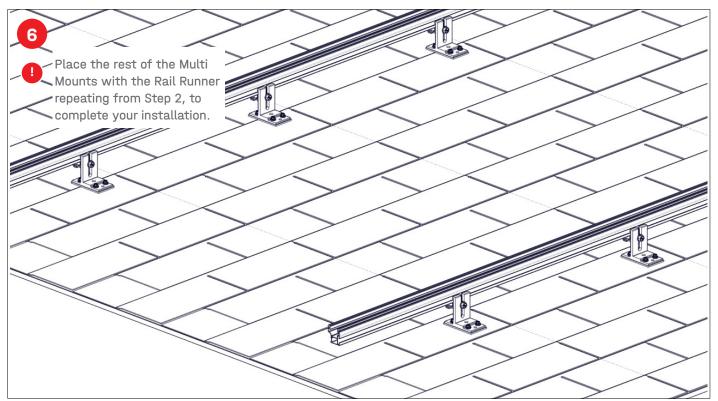


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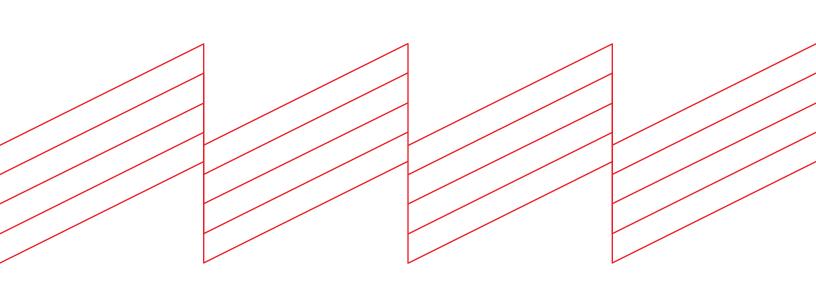












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